

Feeder Presses

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Main Frame:

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Auto Blank Feeder:

Servo controlled auto blank feeder feeds blanks directly onto the die from the circle stacker. The blanks are fed in accordance to the speed of the press.

Link Motion Drive:

Three times slow draw speeds compared to faster return speed ensures good draw part quality with minimum rejection & still FASTER PRODUCTION.

Auto Gauge Variation Control:

Auto gauge variation control system draws blanks even with thickness variation minimizing rejections. Motorised blank holders reduce die setting time unbelievably just at the touch of a single button without any manual settings by operator.

Advantages

- Improved quality for the component*
- 400% saving in labour cost*
- 300% saving in power consumption*
- 300% saving in area (space)*

Features:

- Recirculating lubrication system
- Maintenance & lubrication free bushes/bearings
- Foundation pads

Optional Features:

- Automatic draw compound spray nozzles
- Hydraulic tool clamping
- (moving) extra bolster plate
- Conveyor system
- Trimming press